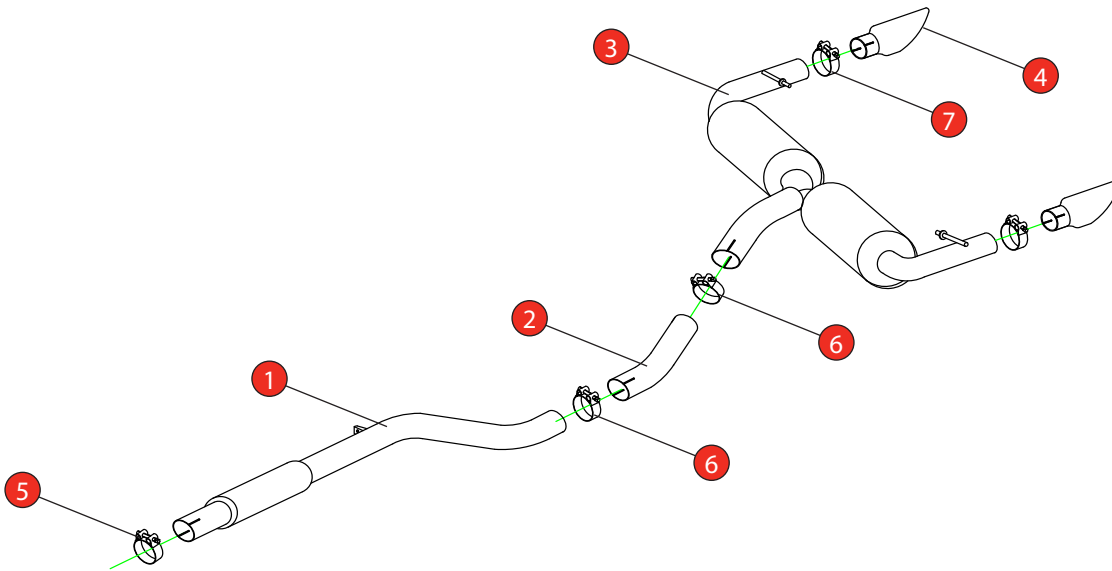


<b>Car</b>	Renault Clio MK3 197 2.0L	<b>Part No.</b>	SRN025S
<b>Year</b>	2006-2009	<b>Fit Kits</b>	161FK
<b>Notes</b>	Where not supplied use original fittings	<b>Features</b>	Pipe Diameter:- 63.5mm

Estimated Fitting Time: 2 Hours



NO.	PART NO.	DESCRIPTION	QTY
1	529RN	Resonated Centre Section	1
2	532RN	Link Pipe	1
3	555RN	Rear Silencer	1
4	Z043.10158	Slash Cut Trim	2
<b>Fit Kit</b>			
5	Z016.10001	59-63mm Clamp	1
6	Z016.10064	63-68mm H/D Clamp	2
7	Z016.10002	51-55mm Clamp	2
N/A	DWG 2095	Cutting Diagram To Fit Centre Section	1
N/A	DWG 2187	Rear Silencer Fitting Instruction	1

E-MARK	N/A
DATE	12/12/17
ISSUE	03
AUTHORISED	M.Ydlibi

**NOTE:** ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.



STAY CONNECTED TO RED POWER.

<b>Car</b>	Renault Clio MK3 197 2.0L	<b>Part No.</b>	SRN025S
<b>Year</b>	2006-2009	<b>Fit Kits</b>	161FK
<b>Notes</b>	Where not supplied use original fittings	<b>Features</b>	Pipe Diameter:- 63.5mm

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0	30/04/12	FIRST ISSUE	

MEASURE FROM THE EDGE OF THE LAMBDA SENSOR BOSS WELD 70mm, CUT TUBE AT THIS POINT. DE-BURR EDGES AND FIT EXHAUST SYSTEM





TREATMENT: FINISH: N/A	MASS: (GRAMS)	MATERIAL: N/A	TOLS: LINEAR ± 0.1 mm UNLESS STATED	DRAWN: Steve Pepper (ORIGINATOR) 30/04/12	SHRINK SIZE A4 (420x210) SCALE: (TO FIT A4)
 <p style="font-size: 8px;">Scorpion Exhausts Ltd 100, Richard Road, Osney Mead, Oxford, OX2 0EL, UK</p>			<p style="font-size: 8px;">This is a CAD produced drawing. All alterations MUST be carried out by the originator NOT MANUALLY. Any manual alterations will invalidate this copy. Ensure with the originator that this is the latest revision, prior to issue.</p>		<p style="font-size: 8px;">DESCRIPTION: RENAULT CLIO 200 2011 - FOR CENTRE SECTION FITTING</p>
			CHECKED:	CHECKED:	<p style="font-size: 8px;">QUANTITY: N/A</p> <p style="font-size: 8px;">PART NO: 2095</p> <p style="font-size: 8px;">DRAWING NO: 2095</p>

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SLIGHT ADJUSTMENT MAY BE NEEDED TO BOTH O.E REAR EXHAUST SILENCER MOUNTING BRACKETS TO CENTRE THE TWIN EXIT PIPE TO THE CENTRE OF THE REAR DIFFUSER, ONCE LINED UP AND HAPPY FULLY TIGHTEN UP THE FOUR MOUNTING BOLTS ON THE BRACKETS.



TREATMENT: FINISH: N/A	MASS: (GRAMS)	MATERIAL: N/A	TOLS: LINEAR ± 0.1 mm UNLESS STATED	DRAWN: Tom Rowley (ORIGINATOR) 30/10/13	SHRINK SIZE A4 (420x210) SCALE: (TO FIT A4)
 <p style="font-size: 8px;">Scorpion Exhausts Ltd 100, Richard Road, Osney Mead, Oxford, OX2 0EL, UK</p>			<p style="font-size: 8px;">This is a CAD produced drawing. All alterations MUST be carried out by the originator NOT MANUALLY. Any manual alterations will invalidate this copy. Ensure with the originator that this is the latest revision, prior to issue.</p>		<p style="font-size: 8px;">DESCRIPTION: RENAULT CLIO 200 FITTING FOR REAR SILENCER</p>
			CHECKED:	CHECKED:	<p style="font-size: 8px;">QUANTITY: N/A</p> <p style="font-size: 8px;">PART NO: 2187</p> <p style="font-size: 8px;">DRAWING NO: 2187</p>

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